MRC Global

| P | Qualification Test Record NORSOK M-650 Edition 4 | | | | QTR. No.: 26304180 – 2 Rev. No.: 1 | |
|--|--|---|---|------------------------------------|--|--|
| Manufacturer name/address/ Web page: | TPS-Technitube Röhrenwerke GmbH Julius-Saxler Straße 7 54550 Daun www.tpsd.de | | | | | |
| Reference standard | Norsok M-650 Edition 4 | | | | | |
| | Note: This QTR also cover ISO 17782 | | | | | |
| Material designation and MDS No.: | ASTM B338 – 17 ⁸¹ – Grade 2 (UNS R50400) MDS T28 Rev. 1 / TR2000 MDS TT101 Rev. No. C IOGP MDS No. IT 108 | | | | | |
| Manufacturing summary doc. No.: | MS-26304180 – 2 | | | | Rev. No: 1 | |
| Products and manufacturing process(es): | Seamless cold finished tubes with bright annealed surface (Heat treatment process: solution annealed (bright annealed) and gas quenched) | | | | | |
| Mandatory conditions and sub-contractors: | Heat treatment process only on furnace no. 2 Raw material is qualified acc. to Norsok M-650 | | | | | |
| Other information: | | | | | | |
| | Tested and | Qualified Thi | ckness and W | | | |
| Products and manufacturing process(es): | Test record No. | Tested thickness (mm) | Qualified thickness (mm) | Test piece w (kg) | (kg) | |
| | | mm | mm | N/A | N/A | |
| seamless cold finished tubes | 2021 – 30254 | 2,11 | 2,64 | N/A | N/A | |
| | Qualifica | ation/accenta | nce signature | S | | |
| Manufacturer: | Prepared by/Date: (tittle) TPS TECHNITUBE | | Checked by/Date: (tittle) TPS IECHNITUBE ROMENWEAK GWAI | | | |
| | Frederik Meyer / 29.08.2022 (Quality Coordinator) | | Björn Schimitt 29.08.2022 (Quality Assurance / -planning) | | | |
| the above listed product. This acceptance does the essential variables. This qualification is executed in the second se | this QTR are evaluated an cts and materials. not exempt any purchaser | from his responsibilit | iy to ensure that this qu | ualification is v | alid for his products within | |
| 4. In accordance with MR | RC Global internal routines nt sheet, after which the qu | and procedures, the alification/acceptanc | validity of the qualifica e is subject to annual v | tion/acceptanc verification and | e is 1 year from the initial I renewal. | |
| Qualified/Accepted by (company name/address): MRC Global Norway AS | | | Initial approval date: 19.09.2022 Expiry date (annual review): 19.09.2025 Signature: Miko Bushuku | | | |

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